

Preparation and Structure of Al₃Ti

P. Norby and A. Nørlund Christensen

Department of Inorganic Chemistry, Aarhus University, DK-8000 Aarhus C, Denmark

The phase diagram of the binary system Al-Ti shows three intermetallic compounds, Al₃Ti, Al₁₁Ti₅ and AlTi, which are all formed peritectically. The system has no congruently melting compounds.¹ This situation makes the crystal growth from the melt of the intermetallic compounds difficult. Al₃Ti has a narrow composition range and a peritectic transition temperature at 1340 °C, where Al₃Ti is in equilibrium with Al₁₁Ti₅ and a melt containing approximately 25 atomic % Ti. It is possible to grow a single crystal from a solution by a modified Czochralski growth method, when the composition of the solution is only a few atomic % different from that of the crystal in equilibrium with the solution. This was demonstrated by the crystal growth of Mo₃Si.² At the peritectic temperature the vapor pressure of Al is approximately 9 Pa,³ and a loss of aluminium from the melt should not be a problem in the crystal growth experiment.

The crystal structure of Al₃Ti belongs to the tetragonal DO₂₂-type and is a superstructure derived from the cubic close packed structure of aluminium.⁴ As the DO₂₂-type structure may be of

interest in connection with superconductivity of binary and ternary phases,⁵ it was decided to grow and characterize a single crystal of Al₃Ti.

A binary alloy with the nominal composition 25 atomic % Ti, 75 atomic % Al was made in a cold crucible from 99.7 % Ti (Pierce Inorganics, S.V., Holland) and 99.999 % Al (Schweizerische Aluminium AG, Neuhausen a Rhf.). A cold crucible where the volumen of the melt can be kept constant during the modified Czochralski growth experiment² was applied in an ADL-MP crystal growth unit.⁶ An ambient He-pressure of 0.7 MPa was used to reduce any evaporation of Al from the melt. A single crystal of Al₃Ti was grown from the melt of the binary alloy mentioned above with a growth rate of 3 mm h⁻¹. An attempt to grow from a melt with a nominal composition smaller than 25 atomic % Ti at a temperature of 1100 °C was not succesful, yielding platelike dendrites of Al₃Ti.

An X-ray Guinier photograph was taken of a sample of the Al₃Ti crystal with a Guinier camera using CuKα₁ (λ = 1.5405981 Å) radiation and Ge (a = 5.6576 Å) as an internal standard. From the

Table 1. Temperature factor parameters. Standard deviations in parentheses.

h ² +k ² +l ² >	No. of reflections	Ti-atom		Al1-atom		Al2-atom		R %
		U ₁₁ (=U ₂₂) × 10 ⁴	U ₃₃	U ₁₁ (=U ₂₂) × 10 ⁴	U ₃₃	U ₁₁ (=U ₂₂) × 10 ⁴	U ₃₃	
0	127	51(2)	48(3)	77(2)	122(3)	61(1)	72(2)	1.6
20	103	54(2)	51(2)	79(2)	126(3)	69(2)	76(2)	1.4
40	71	58(2)	55(3)	80(2)	130(3)	73(2)	80(2)	1.2
60	50	56(2)	58(2)	80(3)	132(3)	74(2)	82(2)	1.0
80	34	54(4)	60(3)	83(5)	131(4)	75(3)	83(3)	0.9
100	25	58(6)	63(4)	87(7)	133(5)	76(5)	87(4)	1.0

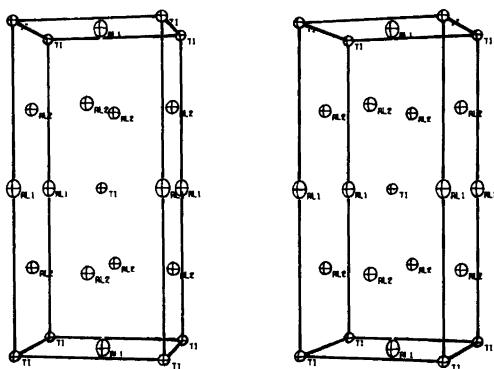


Fig. 1. Stereoplot of Al_3Ti . Ellipsoids at 75 % probability level.

powder pattern the tetragonal unit cell was found: $a = 3.8537(3)$, $c = 8.5839(13)$ Å. The unit cell reported previously⁴ was twice that cell, with $a = 5.425$ and $c = 8.579$ Å. Laue photographs taken with radiation from a tungsten X-ray tube showed the crystal to be of good quality.

A single crystal with dimensions $2 \times 2 \times 1.5$ mm³ was spark-eroded from the large crystal of Al_3Ti and used in a neutron diffraction single crystal investigation. The four-circle diffractometer at Risø was used to measure a total of 774 reflections, using $\lambda = 1.018$ Å neutrons and the ω - 2θ scan technique. A single crystal neutron diffraction instead of an X-ray diffraction investigation was made because more precise temperature factor parameters are obtained in neutron diffraction than in X-ray diffraction.

Two standard reflections were measured for each 50 reflections in a half sphere out to $\sin \theta/\lambda = 0.85$. After correction for absorption ($\mu = 0.14$ cm⁻¹) and data reduction, the number of independent reflections with $I > 3\sigma(I)$ was 127. The least squares program LINUS⁷ was used in the structure factor calculations with the scattering lengths 0.345 and -0.330 (in units of 10^{-12} cm) respectively⁸ for Al and Ti.

The spacegroup is $I4/mmm$ (no. 139), containing 2 formula units/cell. The atoms in the structure are in special positions with no positional parameters (Al1 in $2b$, Al2 in $4d$ and Ti in $2a$). Refinement of the occupancies of the atoms showed that the crystal was stoichiometric within experimental errors.

The diffraction data may yield detailed information concerning the temperature factor para-

eters of the atoms. A series of calculations of these parameters were made including all reflections and only high angle reflections (Table 1). Characteristic for the results obtained is that the U_{33} temperature factor parameter for Al1 is significantly larger than U_{33} for Al2. This is also observed in Fig. 1, which shows the thermal ellipsoids in the $[001]$ direction.

The interatomic distances in the structure are: (standard deviation less than 0.001 Å)

Al1-Al1	3.854 Å,	Al2-Al2	2.725 Å,
Ti-Ti	3.854 Å,	Al1-Al2	2.884 Å,
Al1-Ti	2.725 Å,	Al2-Ti	2.884 Å.

In Al-metal the Al-Al distances are 2.86 Å; the shortest Al-Al distance in Al_3Ti is thus significantly shorter than in pure aluminium. The Al1 atom has its thermal ellipsoid elongated after its longest interatomic distance.

A specimen of a single crystal of Al_3Ti was used to investigate a possible transition to superconductivity at low temperatures using an induction method.⁹ The sample showed no transition to superconductivity down to 4.5 K. Al-metal shows transition to superconductivity at 1.175 K and Ti-metal at 0.39 K.¹⁰

Acknowledgements. The Danish Natural Science Research Council is thanked for financial support for the four-circle diffractometer at Risø. The Carlsberg Foundation is thanked for the spark erosion machine. Schweizerische Aluminium AG is thanked for a sample of aluminium used in the investigation.

References

- Moffatt, W. G. *The Handbook of Binary Phase Diagrams*, Vols. I-III. General Electric Company Corporate Research and Development Technology Marketing Operation, 120 Erie Boulevard, Schenectady, NY 12305, 1978.
- Christensen, A. N. *J. Crystal Growth* 62 (1983) 320.
- Barin, I., Knacke, O. and Kubaschewski, O. *Thermochemical Properties of Inorganic Substances*, Springer-Verlag Berlin/Heidelberg and Verlag Stalheisen m.b.H. Düsseldorf (1977) 8.
- Brauer, G. *Z. Anorg. Chem.* 242 (1939) 1.
- Shelton, R. N. *Supercond. d-f-band Met., Proc. Conf., 4th* (1982) 123.

6. Arthur D. Little, inc. 20 Acorn Park, Cambridge, MA 02140, USA.
7. Busing, W. R., Martin, K. O. and Levy, H. A. *ORFLS. A Fortran Program*, Report ORNL-TM-305, Oak Ridge National Laboratory, Oak Ridge, 1962; *LINUS* is a 1971 version of *ORFLS*.
8. Bacon, G. E. *Neutron Diffraction*, Clarendon Press, Oxford. (1975) 39.
9. Christensen, A. N., Rasmussen, S. E. and Thirup, G. J. *Solid State Chem.* 34 (1980) 45.
10. Roberts, B. W. *Properties of Selected Superconductive Materials*, NBS Technical Note 724 (1972).

Received August 30, 1985.